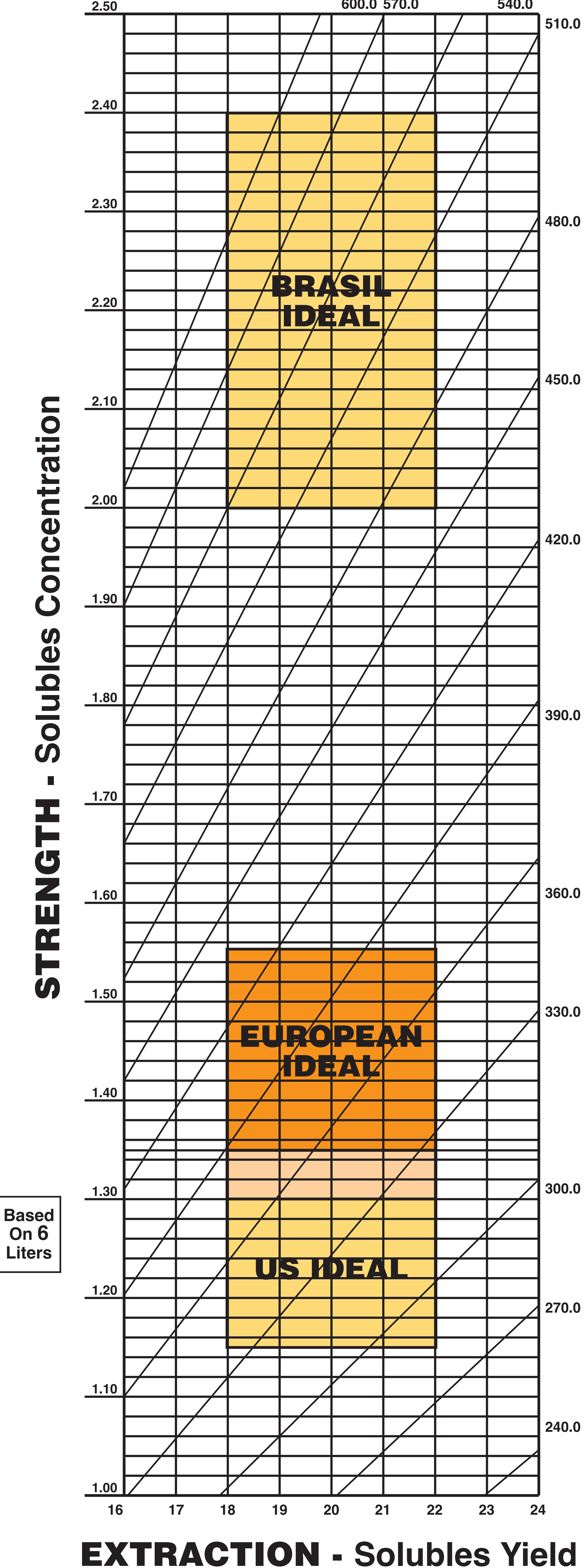


COFFEE BREWING CONTROL CHART



EXTRACTION - Solubles Yield